



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2855
Job Sheet 172212



Part No: D2855

Job Qty: 80 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/12/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C IPP: B 00.06.22 Added receiving step & removed P/O for powder coat EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	80 pcs	3/10/18	3/10/18	0.00	0.00	Purchasing		AT 18-06-27
110	Packaging	80 pcs	3/10/18	3/10/18	0.00	0.00	Packaging2		AT 19-06-27
120	QC	80 pcs	3/10/18	3/10/18	0.00	0.00	QC6		PD 18-05-01
130	Small Fab	80 pcs	3/10/18	3/10/18	0.00	3.23	Small Fab-2		SMB 18-05-28
140	QC	80 pcs	3/10/18	3/10/18	0.00	0.00	QC5		BR 18-6-7
150	Powdercoat	80 pcs	3/10/18	3/10/18	0.00	0.95	Powdercoat1		JL 18-6-7
160	QC	80 pcs	3/10/18	3/10/18	0.00	0.00	QC3		JL 18-6-7
170	Small Fab	80 pcs	3/12/18	3/12/18	0.00	3.23	Small Fab-2		JL 18-6-7
180	QC	80 pcs	3/12/18	3/12/18	0.00	0.00	QC5		JL 18-6-7
190	Packaging	80 pcs	3/12/18	3/12/18	0.00	0.00	Packaging3-1		JL 18-6-7
200	QC21-SA	80 Ea	3/12/18	3/12/18	0.00	0.00	QC21		JUN 07 2018

Part Op 100 - Issue P/O: 39047 Cast per Dwg D2855 Supplier: Metallurgie SYCA

Descriptions: 110 - Ensure Material Release Note is attached

130 - 1- Drill as per Dwg D2855 using DT8235 2- Open holes to 19/64" 3- Deburr

150 - START TIME: 10:05 AM 10:35 AM

170 - Install Inserts as per Dwg D2855

190 - LOCATION : FP001

MAR 27 2018

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9-89

x80

FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS7-1032-225	Insert	160 Ea (2 ea)	100-Purchasing	5058138
D2855P	Cap	80 pcs (1 ea)	170-Small Fab	5065860

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	ALS7-1032-225	160	1,068	0
170-Small Fab	D2855P	80	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S066018



Cap

PART NO: D2855

Serial No/Batch: S066018

Revision:

Operation: Packaging

Change No:

Mfg Date: 04/27/18

Job No: 172212



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039047**

Supplier: MES001-VC
Metallurgie SYCA
500 Principale, 0
St.Dominique
QC
JOH 1LO Canada
Phone: 450-261-0853
Fax: 450-261-0894

PO No: PO039047
PO Date: 2/15/18
Due Date: 4/9/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: net 30
Freight Terms:
Special Comments: ADMIN FEE INCLUDED IN PRICING OF PARTS.

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2855P		Cap As per Dwg D2855 Rev. C	Firmed	4/9/18	80 pcs	0 pcs	80 pcs	\$16.00/pcs	\$1,280.00
Line Item Note job# 172212										
2	D2855P		Cap As per Dwg D2855 Rev. C	Firmed	4/9/18	20 pcs	0 pcs	20 pcs	\$16.00/pcs	\$320.00
Line Item Note JOB NO. 174938										
Grand Total:										\$1,600.00

Order Notes

rec'd At 18604/26

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

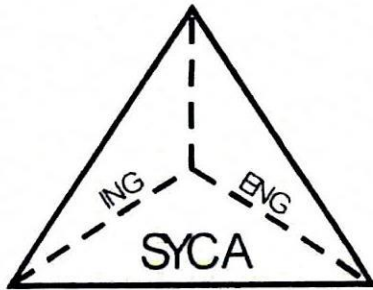
Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

CL

Plex 3/27/18 9:13 AM dart.lavoie.chantal



MÉTALLURGIE SYCA Inc.

500, Principale
St-Dominique, Québec
J0H 1L0

Tél: (450) 261-0853

Fax: (450) 261-0894

E-mail: syca@qc.aira.com

WWW.SYCA-INC.COM

CERTIFICATE OF COMPLIANCE

COMPANY: DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKSBURY, ONTARIO
K6A 1K7

DATE: 2018-03-30TH

SHIPPING MEMO: 371882

TRANSPORT: VIA FEDEX COLLECT

NUMBER OF PAGES: 2

DESCRIPTION	QUANTITY	PART CODE	P.O NUMBER
CAP D-2855	107	D-2855	39047

DAS
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9-89

All items specified in this compliance certificate are manufactured in Canada.

-PRODUCTION LOT: KJJ22022018

-ALLOY: A-356

-NORME: ASTM B-85

-CHEMICAL ANALYSIS: SUPPLY

-VISUAL INSPECTION: DONE

-DIMENSIONAL INSPECTION: NON-APPLICABLE

-SURFACE SMOOTHNESS : ALUMINIUM ASSOCIATION DATA

RESPONSIBLE: CARL JOBIN ING.

SA-101

ROUVILLE STATION INC.
1032, BOUL. RICHELIEU
RICHELIEU (QUÉBEC)
J3L-0L7

TEL : (450) 658-2183

TEL : (450) 658-2808

FAX : (450) 658-1461

356SR

Coulée # 118

ELEMENT:	SI	FE	CU	MG	MN	NI	TI	ZN	CR	SR
ALLIAGE	6.5 - 7.5	.50	.10	.30 - .45	.05	.	.20	.05	.	.
(356.1)										
A356.0		.20	.20	.25 - .45	.10		.20	.10		.007
ANALYSE MOYENNE:	6.948	.19	.048	.42	.02	.01	.10	.043	.006	.002

CHL DE LABORATOIRE:

Date: 2018-01-22

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